Dart Aerospace Ltd.

Date: Monday, 09/02/2009 12:45:10 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 45630		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251945
This Issue	: 09/02/2009 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 44501	**Material**	: N/A
Written By	:	**Due Date**	: 28/02/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8129 to Eagle Copters
"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"
Send a copy of this IPP

09/02/09 (1)

2.0	D2127251945	tube

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-945	ANGLE	45902.1.13

Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-945 REV. F

MAR 0 9 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

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Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 212 DETAIL PARTS

Job Number: 45630 **Part Number:** D2127251945

Job Number:

Seq. #:	Machine Or Operation:	Description :	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
	Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle		MAR 0 9 2009
5.0	QC5	INSPECT WORK TO CURRENT STEP	
	Comment: INSPECT WORK TO CURRENT STEP		MAR 0 9 2009
6.0	PACKAGING 1	PACKAGING RESOURCE #1	N/A
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____		MAR 0 9 2009
7.0	QC21	FINAL INSPECTION/W/O RELEASE	09/03/10
	Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion

U 09-03-10

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Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:_____

7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

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MAR 09 2009

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	Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion

Form: rprocess

Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Squawk: 1.13

Discrepancy:
Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:
D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.13 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Ian Warnock on 3/9/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.14

Discrepancy:
Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

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1.14 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Ian Warnock on 3/9/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.15

Discrepancy:
Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

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1.15 Work Done By: Dan Lemay

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AMO 6-81 Signature: Ian Warnock on 3/9/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

* End of Report *